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cis-Oxypalladation Complexes Derived from (1R,5R)-2(10),3-Pinadiene and Their Utilization in Pd(II)-catalyzed Enantioselective Cyclization of 2-(trans-2-Butenyl)phenols

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(1R,5R)-2(10),3-Pinadiene, when treated with either Na₂PdCl₄ in MeOH or Pd(OAc)₂ in AcOH and NaCl, gives di-μ-chloro-bis[(3,2,10-η-cis-4-methoxy or acetoxypinene)palladium(II)] (4a) or (4b), respectively. These complexes represent the firstly isolated cis-oxypalladation adduct. The ligand exchange of 4b with AgOAc affords di-μ-acetato-bis[(3,2,10-η-cis-4-acetoxypinene)palladium(II)] (5b) which serves as the catalyst for the asymmetric cyclization of 2-(trans-2-butenyl)phenols leading to 2-vinyl-2,3-dihydrobenzofurans (13). Although the enantioselectivities induced in this asymmetric cyclization are not high (1—29% ee), noteworthy is that the cis-complex 5b affords (R)-(-)-enantiomer of 13 while the parent di-μ-acetato-bis[(3,2,10-η-pinene)palladium(II)] give the (S)-isomer. As an application of the present asymmetric cyclization, attempts to synthesize (S)-(+)-tremetone have been made.

During the course of our study on the asymmetric cyclization of 2-allylphenols using (η^3 -pinene)palladium(II) catalyst,1,2 our interest has been extended to prepare η^3 -allylpalladium(II) complexes bearing functionalized pinanyl ligands. For this purpose, (1R,5R)-2(10), 3-pinadiene (1) (verbenene) has been chosen as a precursor of the pinanyl ligand, since the reactions of 1,3-dienes with Pd(II) compounds in the presence of nucleophiles gives functionalized η^3 allylpalladium(II) complexes.3) This type of reactions with oxygen nucleophiles such as alcohol4) has been known to proceed by trans-addition; however, η^3 -allylpalladium(II) complexes 4 obtained from 1 were the products derived from cis-addition. Although the stereochemistry of oxypalladation of alkenes has been extensively studied,5) there has been no unambiguous examples of cis-oxypalladation complexes.⁶⁾ Described herein are the preparation and structural elucidation of the cis-oxypalladium complexes 4a-c, on their utilization as the catalyst for the asymmetric cyclization of 2-(trans-2-butenyl)phenols.

Results and Discussion

Preparation of Di-μ-chloro-bis[3,2,10-η-cis-4-methoxy or Acetoxypinene)palladium(II)] (4). The synthesis of pinadiene 1 has been previously performed by bromination of α - or β -pinene with NBS followed by dehydrobromination.8) Although this procedure seems to be a reasonable manipulation, the diene 1 was synthesized by utilizing palladium-catalyzed elimination of allylic acetates to dienes.99 when a mixture of allylic acetates 2 and 3 (2/3=2/1), prepared from $(-)-\beta$ -pinene and Pb $(OAc)_4$, 10) was treated with Pd(OAc)₂ (5 mol%) in the presence of PPh₃ (0.5 equiv), diene 1 was obtained in 72% yield $\{ [\alpha]_D + 106^{\circ} (CCl_4) \}$. The overall yield of 1 (32%) from β -pinene in this procedure is comparable to

that in the previous method.8)

When the diene 1 thus obtained was allowed to react with an equimolar amount of Na₂PdCl₄ in MeOH, the *cis*-complex 4a was formed as a single product in 66% isolated yield. The reaction of 1 with Pd(OAc)₂ in AcOH followed by addition of NaCl gave the complex 4b (71%). The use of Pd(OAc)₂ in MeOH under otherwise the same conditions afforded two complexes 4a (12%) and 4b (14%). Also, the reaction of 1 with Pd(OCOCF₃)(OOBu¹) in acetone and subsequent addition of NaCl gave the complex 4c (85%).

The chloride ligand of complexes **4a** and **4b** is readily exchanged to acetate upon treatment with an equimolar amount of AgOAc. The complexes **5a** and **5b** thus obtained serve as the catalyst for the asymmetric cyclization of 2-(trans-2-butenyl)phenols (**12**). The results will be compared to those obtained by using the parent complex **5c** (X=H) (vide infra).

Structural Characterization. The structural elucidation of **4a**—c was undertaken by comparing the spectral data of **4a** and **4b** with those of the corresponding trans-isomers **7a** and **7b**. The authentic complexes **7a** and **7b** were prepared as

follows. The β -pinenes **6a** and **6b** bearing the substituent (X=OMe or OAc) at the C(4),endoposition were prepared from (-)- α -pinene by the reported method.^{11,12)} The reaction of **6a** with an equimolar amount of Pd(OAc)₂ in MeOH followed by addition of NaCl gave a 58% yield of complex **7a** (Eq. 1). Likewise, the trans-complex **7b** was obtained from **6b** in 52% yield. The reaction of β -pinene (**6c**) with PdCl₂ has been shown to proceed by the exotatack of palladium at sterically less-hindered site of C(2)=C(10) olefin to give the complex **7c**.¹³⁾ The β -pinenes **6a** and **6b** react similarly with Pd(II) to afford the trans-complexes **7a** and **7b** as depicted in Eq. 1.

Comparison of the ¹H NMR spectral data shown in Table 1 unambiguously indicates the configurational difference between 4a and 7a or 4b and 7b (Entries 1, 2, 5, and 6), respectively. The following data in Table 1 support that the palladium is situated at the exo-position of all these complexes. Thus, the difference in chemical shifts between gem-dimethyl groups ($\Delta \delta \text{Me-8,9}$) of the exo- α -pinenes **4a**, **4b**, **8**, and 9 (group i) fall into the region of 0.36—0.48, whereas those of the endo-isomers 7a, 7b, 10, and 11 (group ii) are in 0.26-0.36. Although these values tend to be lowered upon complexation, no significant difference was observed between the value of η^3 -allyl complex and the corresponding α -pinene (e.g., 4a and 8). If palladium in these complexes occupies the site opposite to that depicted, the relative chemical shift must differ greatly owing to the proximity of palladium to one of the Me group. 14) considerations allow us to assign the cis-configuration of 4a and 4b.

The ¹H NMR spectrum of trans-complex 7a

Table 1. ¹H NMR chemical shifts²) of π-allyl complexes and α-pinene derivatives

Entry	Compd		H-10	H-3	H-4	J_{34}	J_{45}	Me-8	Me-9	ΔδMe-8,9
1	group (i)	4a	3.03 3.73	3.99	3.52	4.5	2.5	0.99	1.39	0.40
2	Pod	4 b	3.08 3.69	4.15	4.88	5.0	2.6	1.04	1.40	0.36
3	OMe	8	_	5.30	3.67	$NA^{b)}$	NA	0.85	1.33	0.48
4	OAC H group (ii)	9	_	5.32	5.32	NA	NA	0.92	1.36	0.44
5	Pd H OMe	7a	3.08 3.75	3.96	3.65	0	2.4	1.11	1.38	0.27
6	PR OAC	7ь	3.09 3.77	3.89	5.07	0	2.4	1.13	1.39	0.26
7	H	10		5.33	3.88	NA	NA	0.94	1.31	0.37
8	THE OAC	11		5.33	5.33	NA	NA	0.99	1.35	0.36

a) ¹H NMR spectra of complexes were obtained on a JEOL FX-100 (CDCl₃), and those of α -pinenes on a JEOL MH-100 (CCl₄) spectrometer. b) Not ascertainable.

showed no coupling between H-3 and H-4b (Table 1, Entry 5), while the coupling constant of 4.5 Hz was observed between H-3 and H-4a in the *cis*-complex 4a (Entry 1). Similar observation was also made between the complexes 7b and 4b. The dihedral angle between H-3 and H-4b protons estimated by using a stereochemical model is roughly 80—90°, while that between H-3 and H-4a is around 30—40° because of the structural distortion of the pinanyl ligand. These angles, when applied to the Karplus equation, are in good agreement with the observed coupling constants. This also supports the configurational assignment of the complexes.

The present oxypalladation proceeds via π -coordination of Pd(II) to the C(3)=C(4) olefin (Scheme 1). The coordination is probably "slipped" away from the symmetrical position because of the steric factors. This allows the C(4) carbon to be more positive. The cis-, exo-attack of nucleophiles on this carbon could be favorable, 16 0 similarly to the cis-oxymercuration of strained olefins such as norbornenes. 17 1

Asymmetric Cyclization of 2-(trans-2-Butenyl)phenols. The results of the asymmetric cyclization of 2-(trans-2-butenyl)phenols (12) using the cis-complex 5b (X=OAc) as the catalyst are shown in Table 2,

together with those obtained by using the parent complex 5c (Eq. 2). Although the induced enantioselectivities (% ee) of product 13 are not much high in either case, the following two points are of noteworthy. 1) The acetoxy complex 5b leads to the predominant formation of (R)-enantiomer of 13, opposite to that with the complex 5c. 2) The electron-withdrawing substituent (Y) of phenoxyl group provides a relatively higher enantiomer excess in either case, as has been observed previously, and the enantioselectivity is not much affected by the steric factor of substituent Y.

The mechanistic implication of these results may deserve comments. The internal chelation of the *cis*-OAc group in **5b** to palladium(II) blocks the front side corner of the pinanyl ligands. Accordingly, the bulky phenoxyl substituent of olefin **12** prefers to be far apart from the OAc group in the stage where the substrate approaches palladium. The π -complexation A shown in Scheme 2 is thus attained at the expence of steric interference between the Me substituent of

Table 2. Pd(II)-catalyzed asymmetric cyclization of 2-(trans-2-butenyl)phenols 12^{a_1}

Entry		Catalyst	Time ^{b)}	Cyclized product					
	Substrate, Y			Yield ^{c)} %	Product ratio 13/14	$\frac{[\alpha]_{D} \text{ of } 13^{d})}{\deg, (c, CCl_{4})}$	Conf	ee ^{e)}	
						deg, (6, CCI ₄)			
1	12a , 4-Bu [‡]	5b (X = OAc)	13	74	78/22	-6.34, (9.84)	\boldsymbol{R}	25	
2		5c (X=H)	4.8	78	82/18	+3.73, (10.8)	S	15	
3	12b , 4-Me ₃ Si	5 b	31	78	78/22	-5.04, (16.3)	\boldsymbol{R}	17	
4		5 c	29	65	81/19	+4.40, (17.9)	S	15	
5	12c , 4-Me	5 b	12	51	78/22	-4.29, (9.46)	\boldsymbol{R}	13	
6		5 c	11	76	83/17	+6.84, (3.86)	S	21f)	
. 7	12d , 4-H	5 b	13	61	80/20	-4.58, (6.62)	R	18	
8		5 c	4.5	77	83/17	+4.53, (5.19)	S	18g)	
9	12e , 4-MeCO	5 b	23	48	96/4	-0.79, (5.33)	\boldsymbol{R}	\sim 1	
10		5 c	11	74	96/4	+0.89, (2.71)	S	1f)	
11	12f, 4- OO Me×	5Ъ	23	79	80/20	-9.40 , (4.31)	R	29	
12	12a , 4-Bu t	5a (X = OMe)	16	72	79/21	+0.24, (12.5)	S	1	
13	12d , 4-H	5a `	13	66	85/15	+0.92, (6.88)	S	4	

a) The reaction conditions are shown in the text. b) Reaction time required for >98% completion. c) Isolated yield by Kugelrohr distillation. d) Measured at 25-29 °C. e) Determination of % ee for 13a, 13b, and 13f is described in Experimental Section, and for others, see Ref. 2. f) Data from Ref. 2. g) Data from Ref. 1.

Scheme 2.

olefin and the blocking OAc group. In the parent complex **5c**, the least steric hindrance is achieved if the Me group is situated in the "pocket" existing over the C(1) bridgehead hydrogen²⁾ (B in Scheme 2). *trans*-Oxypalladation from these arrangements followed by Pd–H elimination results in the formation of (R)- or (S)-enantiomer of **13**, respectively, as shown in Scheme 2.¹⁸⁾ The observed substituent (Y) effect common to both of the complexes suggests that the OAc group of pinanyl ligand does not alter the reaction pathways themselves.

In the case of complex 5a (X=OMe), the two types of π -complexation (A and B) will be involved because the front-side corner must be less effectively blocked by the OMe group. In fact, the use of complex 5a gives rise to poor enantioselectivity (1—4% ee) in the cyclization of 12a and 12d (Table 2, Entries 12 and 13).

As an application of the present asymmetric cyclization, the synthesis of optically active tremetone (18) was attempted. The oxidation of (+)-13d $\{ [\alpha]_D \}$ +4.11°, 16% ee} with Bu'OOH in the presence of Pd(OCOCF₃)(OOBu^t) as the catalyst gave (-)-2acetyl-2,3-dihydrobenzofuran (15) $\{48\%, [\alpha]_D -9.30^\circ\}$ which was transformed into (S)-(+)-tremetone (18) by the following sequences (Scheme 3). Conversion of (-)-15 into tertiary alcohol 16 with MeMgBr followed by acetylation (SnCl₄, Ac₂O) afforded 1-(5-acetyl-2,3dihydro-2-benzofuranyl)-1-methylethyl acetate (17) (82%). Pyrolysis of the acetate 17 (330 °C, 1.5 min) gave (S)-(+)-tremetone (18) {[α]_D +10.4°, 17% ee^{19,20}} in 76% yield. Alternatively, the Wittig reaction of (+)-15 (Ph₃P=CH₂, 40 °C, 19 h, 33%) followed by acetylation (SnCl₄, Ac₂O, 89%) led to the formation of (S)-(+)-**18** {[α]_D +10.5°, 17% ee}.

The asymmetric cyclization of acetal 12f ($Y = \frac{OO}{Me}$)

using cis-complex **5b** gave (R)-(-)-**13f** in 29% ee.

a, $Bu^tOOH/Pd(OCOCF_3)(OOBu^t)$; b, MeMgBr; c, $Ac_2O/SnCl_4$; d, 330 °C; e, $Ph_3P=CH_2$

Scheme 3.

Thus, the natural (R)-(-)-tremetone (18), one of biologically active components in the white snakeroot and others, which induces "tremble" in cattle and "milksickness" in higher animals and humans, ^{19,20)} can be derived from either (R)-acetals 13f or (R)-(-)-13d (Y=H).

Experimental

Optical rotation were measured with JASCO DIP-4 polarimeter with 1 dm-long cell at room temperature. ¹H NMR spectra were recorded on JMN-MH-60 (JEOL) and JMN FX-100 (JEOL) spectrometers. GLC analysis was performed on a JEOL Model JGC-20KFP flame ionization chromatograph using a 1 m×4 mm, 10% PEG 20 M on 80—100 mesh Celite column under the conditions of injection temperature (200 °C) and column temperature (100—230 °C). Preparative GLC was carried out on a JEOL Model JGC-20KT thermal conductive chromatograph using a 2 m×4 mm or 1 m×4 mm, 10% PEG 20 M on Celite column. Preparative thin-layer chromatography plates were made of silica gel 60 PF254 (Merck).

Palladium(II) acetate [Pd(OAc)₂],²¹⁾ sodium tetrachloropalladate(II) (Na₂PdCl₄),²²⁾ and (*t*-butyldioxy) (trifluoroacetato)palladium(II) [Pd(OCOCF₃)(OOBu^t)]²³⁾ were prepared as the reported method. *t*-Butyl hydroperoxide (80%) is commercially avairable [Maruwaka Chemical Ind., Ltd. (Osaka)].

Preparation of (1R,5R)-2(10),3-Pinadiene (Verbenene) (1): A mixture of 2(10)-pinen-3-yl acetate (2) and 2-pinen-10-yl acetate (3) (2/3=2/1) (12.0 g, 61.8 mmol) prepared from (-)β-pinene {[α]_D -20° , Tokyo Kasei} and Pb(OAc)₄,¹⁰⁾ was added to a stirred solution of Pd(OAc)₂ (0.690 g, 3.08 mmol) and PPh₃ (8.10 g, 30.8 mmol) in dry dioxane (72 mL) under argon. After the mixture was refluxed for 24 h, pentane (200 mL) was added to the reaction mixture. The resulting precipitate was removed by filtration, and the filtrate was washed with water (50 mL×2), 5% aqueous NaHCO3 solution (50 mL), and brine (50 mL), and dried over Evaporation followed by distillation gave Na₂SO₄. pinadiene 1 (6.00 g, 72%): bp 60—65 °C (20 mmHg) $(1 \text{ mmHg}=133.322 \text{ Pa}); [\alpha]_{D}^{22} + 106^{\circ} (c 0.47, \text{ CCl}_4); \text{ IR (neat)}$ 3050, 2945, 1632, 1582, 1370, and 878 (C=CH₂) cm⁻¹;

¹H NMR (100 MHz, CCl₄) δ =0.87 (3H, s, gem-Me), 1.36 (3H, s, gem-Me), 1.46 (1H, d, J=8.0 Hz), 2.25—2.65 (3H, m), 4.66 (2H, s, H-10), 6.02 (1H, d, J=8.0 Hz, H-3), and 6.32 (1H, dd, J=8.0 and 6.5 Hz, H-4).

Found: C, 89.17; H, 10.66%. Calcd for $C_{10}H_{14}$: C, 89.49; H, 10.51%. This compound has been reported to be prepared by dehydrobromination of 10-bromo-2-pinene with γ -collidine in 46—64% yields.⁸⁾

Reaction of Pinadiene 1 with Na₂PdCl₄ in MeOH: Into a 0.1 M (1 M=1 mol dm⁻³) solution of Na₂PdCl₄ in MeOH (10.0 mL, 1.00 mmol) was added pinadiene 1 (0.134 g, 1.00 mmol), and the solution was stirred for 1 h at room temperature. After removal of the solvent, the residue was extracted with CH₂Cl₂ (20 mL), and the extract was washed with brine (10 mL) and dried over Na₂SO₄. Evaporation followed by Al₂O₃ column chromatography (eluent CH₂Cl₂) afforded di-μ-chloro-bis[(3,2,10-η-cis-4-methoxypinene)palladium(II)] (4a) (0.204 g, 66%): mp 145—158 °C (decomp); IR (Nujol) 1356, 1250, 1104 (C-O), 982, and 788 cm⁻¹; The ¹H NMR spectral data of this compound 4a are listed in Table 1, together with those of 4b, 7a, 7b, 8, 9, 10, and 11 described below.

Found: C, 43.69; H, 5.62; Cl, 11.32%. Calcd for C₁₁H₁₇ClOPd: C, 43.02; H, 5.58; Cl, 11.54%.

Reaction of Pinadiene 1 with Pd(OAc)₂ in AcOH: Into a suspended solution of Pd(OAc)₂ (0.449 g, 2.00 mmol) in AcOH (10 mL) was added pinadiene 1 (0.268 g, 2.00 mmol). After the solution was stirred for 1 h at room temperature, NaCl (0.350 g, 6.00 mmol) was added into the solution, and stirring was further continued for 30 min. The reaction mixture was extracted with CH₂Cl₂ (50 mL), washed with 5% aqueous NaHCO₃ solution (20 mL×2), and brine (20 mL) and dried over Na₂SO₄. Evaporation followed by Al₂O₃ column chromatography (eluent CH₂Cl₂) to give diμ-chloro-bis[(3,2,10-η-cis-4-acetoxypinene)palladium(II)] (4b) (0.476 g, 71%): mp 117 °C; [α]_D¹² =237° (c 0.22, MeOH); IR (Nujol) 1737 (C=O), 1241 (C-O), 1030, and 781 cm⁻¹.

Found: C, 43.36; H, 5.26; Cl, 10.72%. Calcd for G₁₂H₁₇ClO₂Pd: C, 43.01; H, 5.11; Cl, 10.58%.

Reaction of Pinadiene 1 with $Pd(OAc)_2$ in MeOH: The reaction of pinadiene 1 (0.460 g, 3.43 mmol) with $Pd(OAc)_2$ (0.770 g, 3.43 mmol) in MeOH (15 mL) was carried out according to the procedure described above. After usual workup, the crude oil was purified by preparative TLC [SiO₂, benzene-acetone (9:1)] to give **4a** (0.130 g, 12%, R_f 0.49) and **4b** (0.163 g, 14%, R_f 0.57).

Preparation of Di-μ-chloro-bis[(3,2,10-η-cis-4-t-butoxypinene)-palladium(II)] (4c): The reaction of pinadiene 1 (0.067 g, 0.50 mmol) with Pd(OCOCF₃)(OOBu^t) (0.154 g, 0.50 mmol) in acetone (2.5 mL) was carried out according to the procedure described above. After usual workup, Al₂O₃ column chromatography (eluent CH₂Cl₂) afforded complex 4c (0.149 g, 85%): 1 H NMR (60 MHz, CDCl₃) δ =1.03 (3H, s, gem-Me), 1.25 (9H, s, Bu^t), 1.41 (3H, s, gem-Me), 2.00—2.75 (4H, m), 3.13 (1H, br), 3.75 (1H, br), 3.85—3.95 (1H, m), and 4.16—4.25 (1H, m).

Found: C, 48.29; H, 6.47%. Calcd for C₁₄H₂₃ClOPd: C, 48.15; H, 6.64%.

Ligand Exchange of Complex 4a and 4b with AgOAc: The reaction of chloride complex 4a and 4b with AgOAc in CHCl₃ was carried out according to the procedure described previously.¹⁾

Di-μ-acetato-bis[(3,2,10-η-cis-4-methoxypinene)palladium(II)] (5a): Yield 64%; IR (KBr) 1570, 1412, 1342, 1096, 976, 920, and 780 cm⁻¹; ¹H NMR (60 MHz, CDCl₃) δ =1.00 (3H, s, gem-Me), 1.41 (3H, s, gem-Me), 1.87—2.73 (4H, m), 2.01 (3H, s, OAc), 2.83 (1H, s, syn-H-10), 3.30 (3H, s, OMe), 3.47 (1H, dd, J=5 and 2 Hz, H-4), 3.66 (1H, s, anti-H-10), and 3.98 (1H, d, J=5 Hz, H-3).

Found: C, 47.17; H, 6.19%. Calcd for $C_{13}H_{20}O_3Pd$: C, 47.22; H, 6.10%.

Di-μ-acetato-bis[(3,2,10-η-cis-4-acetoxypinene)palladium(II)] (5b): Yield 84%; $[\alpha]_D^{27}$ -75° (c 0.25, MeOH); IR (KBr) 1730, 1570, 1416, 1240, and 1024 cm⁻¹; ¹H NMR (60 MHz, CDCl₃) δ=1.05 (3H, s, gem-Me), 1.43 (3H, s, gem-Me), 1.80—2.03 (1H, m), 1.96 (6H, s, OAc), 2.23—2.80 (3H, m), 3.35 (1H, s, syn-H-10), 3.52 (1H, d, J=2 Hz, anti-H-10), 3.85 (1H, d, J=5 Hz, H-3), and 4.72 (1H, dd, J=5 and 3 Hz, H-4).

Found: C, 47.29; H, 5.78%. Calcd for $C_{14}H_{20}O_4Pd$: C, 46.88; H, 5.62%.

Preparation of (1S,4S,5S)-2(10)-Pinen-4-yl Methyl Ether (6a): According to the sequence of G. Ohloff et. al., ¹²⁾ (-)-(1S,4S,5S)-2(10)-pinen-4-ol (20) was firstly prepared starting from (-)- α -pinene {[α]_D -29° (neat), Tokyo Kasei}. In this procedure, isomerization of (1S,5S)-2-pinen-4-one (verbenone) to (1S,5S)-2(10)-pinen-4-one was performed by Herrmann's method. ²⁴⁾ The alcohol 20 obtained in this way was transformed into the methyl ether 6a by the following procedure.

Sodium hydride (0.068 g, 2.83 mmol) was added to a solution of alcohol 20 (0.400 g, 2.63 mmol) and MeI (0.436 g, 3.07 mmol) in dry DME (1.5 mL) over a period of 10 min with stirring at room temperature. After stirring for 10 min, a further quantity of MeI (0.100 g, 0.705 mmol) was added, and stirring was continued for additional 2 h. The DME and excess MeI were then removed by distillation at atmospheric pressure. To the remaining mixture was added ether (5 mL), and the resulting NaI was filtered off and washed with additional ether (10 mL). Evaporation of ether followed by distillation gave 2(10)-pinen-4-yl methyl ether (**6a**) $(0.357 \,\mathrm{g}, 82\%)$: bp $90-95\,^{\circ}\mathrm{C}$ $(35 \,\mathrm{mmHg})$; IR (neat) 2935 (C-H), 1648, 1468, 1372, 1092, 874, and 846 cm⁻¹; ¹H NMR (60 MHz, CCl₄) δ =0.93 (3H, s, gem-Me), 1.25 (3H, s, gem-Me), 1.63—1.75 (1H, m), 2.18—2.93 (5H, m), 3.28 (3H, s, OMe), 3.63-3.98 (1H, m, H-4), and 4.63 (2H, d, J=2 Hz, H-10).

Preparation of (1S,4S,5S)-2(10)-Pinen-4-yl Acetate (6b): The alcohol **20** (0.584 g, 3.84 mmol) was acetylated by using Ac₂O (0.431 g, 4.22 mmol) in the presence of pyridine (0.455 g, 5.76 mmol). Usual workup followed by distillation gave 2(10)-pinen-4-yl acetate (6b) (0.653 g, 88%): bp 70—75 °C (2 mmHg); IR (neat) 2940 (C-H), 1738 (C=O), 1648, 1472, 1372, 1242, 1042, 1024, 880, and 852 cm⁻¹; ¹H NMR (60 MHz, CCl₄) δ=0.93 (3H, s, gem-Me), 1.30 (3H, s, gem-Me), 1.73—2.60 (6H, m), 1.96 (3H, s, OAc), 4.66 (2H, t, J=2 Hz, H-10), and 5.05—5.50 (1H, m, H-4).

Preparation of Di-μ-chloro-bis[(3,2,10-η-trans-4-methoxy-pinene)palladium(II)] (7a): Into a suspended solution of Pd(OAc)₂ (0.225 g, 1.00 mmol) in anhydrous MeOH (5 mL) was added methyl ether 6a (0.166 g, 1.00 mmol). After the mixture was stirred for 30 min, NaCl (0.174 g, 3.00 mmol) was added to the solution, and stirring was continued for further 30 min. The solvent was then removed under reduced pressure, and the residue was extracted with

CH₂Cl₂ (50 mL×2), washed with brine (20 mL×2), and dried over Na₂SO₄. After evaporation of the solvent, the residual yellow oil was chromatographed on Al₂O₃ (15 g). Elution with CHCl₃ (100 mL) gave oily material which was purified by preparative TLC [benzene–EtOAc (4:1)] to give complex **7a** (0.179 g, 58%): R_f 0.75; mp 147–151 °C (decomp); IR (CHCl₃) 1470, 1252, 1086, 948, and 822 cm⁻¹.

Found: C, 43.02; H, 5.58; Cl, 11.54%. Calcd for C₁₁H₁₇ClOPd: C, 43.39; H, 5.69; Cl, 11.03%.

Preparation of Di-μ-chloro-bis[(3,2,10-η-trans-4-acetoxypinene)palladium(II)] (7b): The reaction of acetate **6b** (0.194 g, 1.00 mmol) and Pd(OAc)₂ (0.225 g, 1.00 mmol) was carried out according to the procedure described above. Chromatographic purification of the resulting oil followed by preparative TLC [benzene–EtOAc (4:1)] gave complex **7b** (0.174 g, 51%): $R_{\rm f}$ 0.70; mp 145 °C (decomp); [α]_D –94° (c 0.19, MeOH); IR (CHCl₃) 1740 (C=O), 1045, 1023, and 980 cm⁻¹.

Found: C, 43.65; H, 5.21; Cl, 10.32%. Calcd for C₁₂H₁₇ClO₂Pd: C, 43.00; H, 5.11; Cl, 10.58%.

(1S,4R,5S)-2-Pinen-4-yl Acetate (9): The pinene **9** bearing OAc group at the C(4),exo-position was prepared by the reaction of α -pinene with Pb(OAc)₄ followed by isomerization in AcOH¹¹⁾ in 47% yield from α -pinene; bp 96—98 °C (8 mmHg); IR (neat) 2930, 1730 (C=O), 1372, 1240 (C-O), 1018, 970, and 773 cm⁻¹.

(1S,4R,5S)-2-Pinen-4-yl Methyl Ether (8): The pinene 8 bearing OMe group at the C(4),exo-position was synthesized by the hydrolysis of the acetate 9 followed by treatment with MeI in 61% yield from 9; bp 83—85 °C (23 mmHg); IR (neat) 2920, 2815, 1468, 1445, 1192, 1138, 1086, and 959 cm⁻¹.

(1S,4S,5S)-2-Pinen-4-yl Methyl Ether (10): The pinene 10 bearing OMe group at the C(4),endo-position was prepared by treatment of (1S,4S,5S)-2-pinen-4-ol (21) with MeI in 84% yield. The alcohol 21 was obtained by MnO₂ oxidation of (1S,4R,5S)-2-pinen-4-ol followed by LiAlH₄ reduction;¹²⁾ bp 80—83 °C (20 mmHg); IR (neat) 2930, 2810, 1446, 1368, 1354, 1190, 1088, and 952 cm⁻¹.

(1S,4S,5S)-2-Pinen-4-yl Acetate (11): The esterification of alcohol 21 with Ac_2O gave the pinene 11 bearing OAc group at the C(4),endo-position in 89% yield: bp 90—95 °C (8 mmHg); IR (neat) 2940, 1740 (C=O), 1662, 1450, 1375, 1242, 1022, 976, and 810 cm⁻¹.

Found: C, 74.15; H, 9.40%. Calcd for $C_{12}H_{18}O_2$: C, 74.19; H, 9.34%.

Preparation of 4-Substituted 2-(trans-2-Butenyl)phenols 12: 4-t-Butyl-2-(trans-2-butenyl)phenol (12a) was prepared by C-alkylation of p-t-butylphenol with trans-1-chloro-2butene (Tokyo Kasei). 4-Trimethylsilyl-2-(trans-2-butenyl)phenol (12b) was synthesized by the silvlation of 4-bromo-2-(trans-2-butenyl)phenol prepared by O-alkylation of p-bromophenol with 3-chloro-2-butene followed by the Claisen rearrangemet (200 °C, N,N-diethylaniline). The silvlation procedure is as follows. Into a solution of 4bromo-2-(trans-2-butenyl)phenol (3.40 g, 15.0 mmol) in dry THF (20 mL) was dropwise added BuⁿLi (1.6 M in hexane, 31 mL, 50 mmol) at -78 °C, and then chlorotrimethylsilane (5.7 mL, 45 mmol) was added to the solution at -78 °C. The mixture was warmed up to room temperature, stirred overnight, quenched with 2 M HCl (30 mL), and extracted with ether. Usual workup followed by distilla-

tion gave 12b (2.56 g, 78%); bp 95-102 °C (1 mmHg); IR (neat) 3460 (OH) and 960 (C=C) cm⁻¹; ¹H NMR (60 MHz, CCl_4) $\delta = 0.00$ (9H, s, SiMe₃), 1.35—1.55 (3H, m, Me), 2.90— 3.23 (2H, m, CH₂), 5.10 (1H, br s, OH), and 5.18-5.50 (2H, m, CH=CH). The acetal 12f was synthesized as follows. A mixture of 4-acetyl-2-(trans-2-butenyl)phenol (12e) (1.14 g, 6.0 mmol), ethylene glycol (18.6 g, 300 mmol), and fumaric acid (0.06 g, 0.5 mmol) in dry benzene (20 mL) was refluxed with stirring. The water formed during the reaction was removed azeotropically (Dean-Stark trap) for 72 h. After the mixture was cooled to room temperature, benzene (200 mL) and K₂CO₃ was added until drying agent was coagulated. The solid was filtered off by suction. The filtrate was washed with 5% aqueous NaHCO3 solution (20 mL) and brine (20 mL), and dried over Na₂SO₄. Evaporation of the solvent and addition of pentane induced crystallization to give ethylene acetal 12f (1.07 g, 76%): IR (Nuiol) 3370, 2930, 1611 (C=C), 1504, 1377, 1275, 1204, 1097, 1036, 971, 860, and 820 cm⁻¹; ¹H NMR (60 MHz, CDCl₃) $\delta = 1.65 \text{ (3H, s, Me)}, 1.68 - 1.78 \text{ (3H, m, Me)}, 3.38 \text{ (2H, br s)},$ 3.75—4.10 (4H, m, OCH₂CH₂O), 4.20—5.10 (1H, m, OH), 5.60—5.78 (2H, m, CH=CH), 6.81 (1H, d, J=9 Hz, ArH), and 7.20-7.40 (2H, m, ArH). Preparation of other phenols 12c—e was described previously.1,2)

Asymmetric Cyclization of 12: The cyclization of 12 (2.5 mmol) was performed by using di- μ -acetato-bis[(3,2,10- η -pinene)palladium(II) 5a—c (0.125 mmol as a dimer) and Cu(OAc)₂ (0.0454 g, 0.25 mmol) in anhydrous MeOH (5 mL) under an atmosphere of O₂ (1 atm) at 35 °C according to the general procedure described previously.^{1,2} The cyclized products 13 and 14 were isolated by Kugelrohr distillation and purified by either preparative GLC (20% PEG 20 M, 2 m) or TLC. The spectral and analytical data of newly obtained products are listed below.

2-Vinyl-5-t-butyl-2,3-dihydrobenzofuran (13a): Kugelrohr distillation, bp 120—129 °C (6 mmHg); IR (neat) 2970, 1500, 1240, 930, and 810 cm $^{-1}$; 1 H NMR (60 MHz, CCl₄) δ =1.15 (9H, s, Bu $^{\prime}$), 2.69 (1H, dd, J=15 and 8 Hz, H-3), 3.13 (1H, dd, J=15 and 9 Hz, H-3), 4.75—5.35 (3H, m, H-2 and CH $_{2}$ =C), 5.57—6.12 (1H, m, CH=C), 6.35 (1H, d, J=9 Hz, ArH), and 6.78—7.02 (2H, m, ArH).

Found: C, 83.16; H, 8.87%. Calcd for $C_{14}H_{18}O$: C, 83.12; H, 8.97%.

5-t-Butyl-2-ethylbenzofuran (14a): Kugelrohr distillation, bp 135 °C (6 mmHg); IR (neat) 2970, 1480, 1370, 1270, and 800 cm⁻¹; 1 H NMR (60 MHz, CCl₄) δ =1.32 (9H, s, Bu¹), 1.35 (3H, t, J=8 Hz, Me), 2.73 (2H, q, J=8 Hz, CH₂), 6.20 (1H, br s, H-3), and 7.12—7.41 (3H, m, ArH).

Found: C, 83.03; H, 8.84%. Calcd for C₁₄H₁₈O: C, 83.12; H, 8.97%.

5-Trimethylsilyl-2-vinyl-2,3-dihydrobenzofuran (13b): TLC [SiO₂, hexane-CHCl₃ (4:1)], $R_{\rm f}$ 0.51; IR (neat) 2950, 1600, 1480, 1250, 1240, and 815 cm⁻¹; ¹H NMR (60 MHz, CCl₄) δ =0.00 (9H, s, SiMe₃), 2.88 (1H, dd, J=18 and 8 Hz, H-3), 3.40 (1H, dd, J=18 and 10 Hz, H-3), 5.05—5.83 (3H, m, H-2 and CH₂=C), 7.11 (1H, d, J=9 Hz, ArH), and 7.37—8.07 (2H, m, ArH).

5-Trimethylsilyl-2-ethylbenzofuran (14b): TLC (the same conditions as above), $R_{\rm f}$ 0.64; IR (neat) 2950, 1598, 1250, and 820 cm⁻¹; ¹H NMR (60 MHz, CCl₄) δ =0.00 (9H, s, SiMe₃), 1.15 (3H, t, J=8 Hz, Me), 2.80 (2H, q, J=8Hz, CH₂), 6.60 (1H, br s, CH=C), and 7.68—8.10 (3H, m, ArH).

5-Acetyl-2-vinyl-2,3-dihydrobenzofuran Ethylene Acetal (13f): TLC [SiO₂, hexane–EtOAc (5:1)], R_f 0.70; bp 122—124 °C (1 mmHg); $[\alpha]_D$ —9.40° (c 4.31, CCl₄); ¹H NMR (60 MHz, CCl₄) δ =1.48 (3H, s, Me), 2.83 (1H, dd, J=13 and 7 Hz, H-3), 3.28 (1H, dd, J=13 and 8 Hz, H-3), 3.53—3.91 (4H, m, OCH₂CH₂O), 4.78—5.39 (3H, m, H-2 and CH₂=), 5.92 (1H, ddd, J=15, 9, and 5 Hz, –CH=), 6.50 (1H, d, J=9 Hz, ArH), and 6.91—7.16 (2H, m, ArH).

Found: C, 72.39; H, 6.88%. Calcd for $C_{14}H_{16}O_3$: C, 72.40; H. 6.94%.

5-Acetyl-2-ethylbenzofuran Ethylene Acetal (14f): TLC (the same conditions as above), $R_{\rm f}$ 0.80; ¹H NMR (60 MHz, CCl₄) δ =1.31 (3H, t, J=8 Hz, Me), 1.61 (3H, s, Me), 2.78 (2H, q, J=8 Hz, CH₂), 3.64—4.05 (4H, m, OCH₂CH₂O), 6.30 (1H, s, H-3), and 7.23—7.34 (3H, m, ArH).

Determination of Enantiomer Excess of 13a (Y=Bu¹): The % ee determination of 13a (Y=Bu¹) was attempted by using Eu(tfc)₃ through the NMR spectrum of methyl ester derived from KMnO₄ oxidation of 13a followed by esterification.²⁰ However, during the workup process of KMnO₄ oxidation performed in MeCN-glyme solution, unreproducible results were obtained for this compound, because of the difference in solubility of the resulting enantiomeric potassium 5-t-butyl-2,3-dihydrobenzofuran-2-carboxylate into aqueous NaOH solution.²⁵⁾ Hence, the enantiomer excess of 13a was determined through the NMR spectrum of 2-(5-t-butyl-2,3-dihydro-2-benzofuranyl)-2-propanol (22) prepared by the same manner as that of 16 (see Scheme 3).

a) Transformation of 13a (Y=But) into Tertiary Alcohol 22: A solution of 2-vinyl-5-t-butyl-2,3-dihydrobenzofuran (13a) $\{0.270 \,\mathrm{g}, 1.3 \,\mathrm{mmol}, [\alpha]_{\mathrm{D}}^{21} - 4.54^{\circ} (c 8.58, \mathrm{CCl}_4)\},$ Pd(OCOCF₃)(OOBu^t) (0.040 g, 0.13 mmol), and Bu^tOOH (0.30 mL, 1.3 mmol) in benzene (6 mL) was stirred at 50 °C for 65 h. Evaporation of the solvent followed by addition of pentane afforded brown precipitate which was removed by filtration. Concentration of the filtrate followed by Kugelrohr distillation gave a 60:40 mixture (0.155 g) of 2acetyl-5-t-butyl-2,3-dihydrobenzofuran (23) and unreacted 13a. The compound 23 purified by preparative TLC [SiO₂, hexane-EtOAc (7:3)] showed the following characteristics: R_f 0.40; IR (neat) 2952, 2860, 1812, 1756, 1720, 1494, 1362, 1239, 1216, 1160, 1064, 962, and 829 cm⁻¹; ¹H NMR (60 MHz, CDCl₃) δ =1.29 (9H, s, Bu^t), 2.23 (3H, s, COMe), 3.29 (1H, d, *J*=8 Hz, H-3), 3.31 (1H, d, *J*=10 Hz, H-3), 4.95 (1H, dd, J=10 and 8 Hz, H-2), and 6.63-7.30 (3H, m, ArH). The acetylbenzofuran 23 (0.090 g, 0.41 mmol) was treated with MeMgBr (0.50 mmol) in dry ether (4 mL) at 0 °C. Usual workup followed by preparative TLC [SiO₂, benzene-EtOAc (4:1)] gave tertiary alcohol 22 (0.040 g, 42%): R_f 0.45; ¹H NMR (60 MHz, CDCl₃) δ =1.23 (3H, s, Me), 1.34 (3H, s, Me), 1.31 (9H, s, But), 2.03 (1H, br, OH), 3.18 (2H, d, J=9 Hz, H-3), 4.67 (1H, t, J=9 Hz, H-2), and 6.73-7.49 (3H, m, ArH).

b) Determination of Enantiomer Excess of 13a through tert-Alcohol 22: The ¹H NMR spectra (CDCl₃) of tertiary alcohol 22 (0.013 g) obtained above showed a triplet signal due to the C(2) proton at δ =4.67 (J=9 Hz). The proton was separated clearly into two sets of triplets (J=9 Hz) by addition of Eu(tfc)₃ (0.004 g). The relative peak areas of the three sets of splitting signals led to 18% ee for this compound. Thus, the maximum rotation of 13a is estimated to be 25.4° (CCl₄). Using 13a with different [α]_D

values, the experiment was repeated three times, and the results were shown to be reproducible.

Application of this procedure to 13c (Y=Me) led to the % ee in good agreement with that obtained by the previous method.²

Determination of Enantiomer Excess of 13b (Y=SiMe₃): Optically active 13b (0.209 g, 0.96 mmol) of $[\alpha]_D^{23}$ –5.04° (c 16.3, CCl₄) was dissolved in CCl₄ (3 mL), into which was added trifluoroacetic acid (5 mL) at room temperature. After stirring for 24 h, the mixture was diluted with ether, poured into saturated NaHCO₃ solution (20 mL), and extracted with ether. Preparative TLC [SiO₂, hexane–EtOAc (4:1), R_f 0.80] followed by Kugelrohr distillation [bp 80–82 °C (1 mmHg)] gave 13d (Y=H) (0.023 g, 17%), the $[\alpha]_D$ of which was -4.32° (c 1.16, CCl₄). This value corresponds to 17% ee based on the previously reported maximum rotation.¹⁾ The maximum rotation of 13b is thus estimated to be -30.3° (CCl₄).

Determination of Enantiomer Excess of 13f: Into a solution of 13f {0.182 g, 0.78 mmol, $[\alpha]_D$ –9.40°} in ether (20 mL) was added 2 M HCl solution (20 mL). After the mixture was stirred at room temperature overnight, the ether layer was washed with water and brine, and dried over Na₂SO₄. Evaporation followed by preparative TLC [SiO₂, hexane–EtOAc (4:1), R_f 0.45] gave 4-acetyl-2-vinyl-2,3-dihydrobenzofuran (13e) (0.085 g, 58%), the $[\alpha]_D$ of which was –25.0° (CCl₄). This value corresponds to 29% ee.²⁰

Preparation of 2-Acetyl-2,3-dihydrobenzofuran (15): A solution of 2-vinyl-2,3-dihydrobenzofuran 13d {1.00 g, 6.84 mmol, $[\alpha]_D^{23}$ +4.11° (c 5.55, CCl₄)}, Pd(OCOCF₃)(OOBu¹) (0.210 g, 0.68 mmol), and Bu'OOH (1.76 mL, 14.7 mmol) in benzene (30 mL) was stirred at 50 °C for 16 h. The mixture was extracted with CH2Cl2, washed with a 10% aqueous Na₂SO₃ and brine, and dried over Na₂SO₄. Evaporation of the solvent gave oily material, which was dissolved into a small amount of ether. Addition of pentane to this solution afforded brown precipitate which was removed by filtration. Evaporation followed by Kugelrohr distillation gave 2-acetyl-2,3-dihydrobenzofuran 15 (0.532 g, 48%). Analytically-pure 15 was obtained by preparative GLC; bp 100-110 °C (2 mmHg); $[\alpha]_{D}^{24}$ -9.30° (c 1.52, CCl₄); IR (neat) 1720 (C=O) cm⁻¹; ¹H NMR (60 MHz, CCl₄) δ =2.27 (3H, s, COMe), 3.37 (2H, br d, *J*=9 Hz, H-3), 4.93 (1H, t, J=9 Hz, H-2), and 6.53—7.26 (4H, m, ArH).

Found: C, 73.58; H, 6.18%; M^+ , 162. Calcd for $C_{10}H_{10}O_2$: C, 74.05; H, 6.22%; M, 162.

Preparation of 2-(2,3-Dihydro-2-benzofuranyl)-2-propanol (*16*): Into a solution of MeMgBr (11.6 mmol) in ether (30 mL) was slowly added a solution of **15** (0.754 g, 4.6 mmol) in ether (10 mL). The mixture was stirred for 1 h at room temperature and then acidified by 2 M HCl. Extraction with ether followed by Kugelrohr distillation gave tertiary alcohol **16** (0.580 g, 70%) which was purified by preparative GLC: bp 78—80 °C (0.1 mmHg); $[\alpha]_D^{24}$ +5.87° (*c* 1.02, EtOH); IR (neat) 3400 (OH) cm⁻¹; ¹H MNR (60 MHz, CDCl₃) δ=1.12 (3H, s, Me), 1.25 (3H, s, Me), 3.05 (2H, br d, J=9 Hz, H-3), 3.17—3.83 (1H, m, OH), 4.51 (1H, dd, J=10 and 9 Hz, H-2), and 6.60—7.25 (4H, m, ArH).

Preparation of 1-(5-Acetyl-2,3-dihydro-2-benzofuranyl)-1-methylethyl Acetate (17): A mixture of tertiary alcohol 16 (0.514 g, 2.88 mmol) and Ac₂O (0.894 g, 8.76 mmol) in

benzene (20 mL) was stirred at 0 °C while a solution of SnCl₄ (2.25 g, 8.64 mmol) in benzene (10 mL) was added dropwise over a period of 20 min. After stirring for further 30 min, the solution was poured into ice-water, extracted with ether until neutral, and dried over Na₂SO₄. Evaporation of the solvent gave acetate **17** (0.623 g, 82%) as solid which was recrystallized from pentane; mp 95.5—97.0 °C; IR (Nujol) 1730, 1664, 1610, 1270, 1250, 966, and 820 cm⁻¹; ¹H NMR (60 MHz, CCl₄) δ=1.48 (3H, s, Me), 1.55 (3H, s, Me), 1.94 (3H, s, OAc), 2.51 (3H, s, COMe), 3.17 (2H, d, *J*=9 Hz, H-3), 5.02 (1H, t, *J*=9 Hz, H-2), 6.73 (1H, d, *J*=9 Hz, ArH), and 7.57—7.92 (2H, m, ArH).

Found: 68.58; H, 6.83%. Calcd for C₁₅H₁₈O₄: C, 68.69; H, 6.92%.

Preparation of Tremetone (18): The acetate 17 (0.117 g, 0.45 mmol) was pyrolyzed at 330 °C for 1.5 min according to the procedure of Bonner et al.²⁰⁾ The crude tremetone (18) formed in 76% yield (0.091 g, 75% pure) was purified by preparative GLC: $[\alpha]_D^{21}$ +10.4° (c 0.87, EtOH); IR (neat) 1678, 1608, and 1264 cm⁻¹; ¹H NMR (60 MHz, CDCl₃) δ =1.73 (3H, s, Me), 2.40 (3H, s, COMe), 2.95 (1H, dd, J=16 and 9 Hz, H-3), 3.35 (1H, dd, J=16 and 9 Hz, H-3), 4.85 (1H, br s, =CH₂), 5.03 (1H, br s, =CH₂), 5.15 (1H, t, J=9 Hz, H-2), 6.68 (1H, d, J=9 Hz, ArH), and 7.57—7.83 (2H, m, ArH). The spectral data agrees well with that reported previously.²⁶⁾ The $[\alpha]_D$ value of +10.4° corresponding to 17% ee based on the reported maximum rotation.¹⁹⁾

Found C, 76.80; H, 7.07%. Calcd for $C_{13}H_{14}O$: C, 77.20; H, 6.98%.

Tremetone (18) Prepared via Wittig Reaction: Into a solution of BuⁿLi (1.6 M in hexane, 2.10 mL, 3.36 mmol) in ether (8 mL) was added [Ph₃PMe]+Br- (1.32 g, 3.70 mmol) by portions, and the mixture was stirred for 4 h at room temperature under argon. Into this mixture was added dropwise a solution of 2-acetyl-2,3-dihydrobenzofuran (15) $\{0.600 \,\mathrm{g}, 3.70 \,\mathrm{mmol}, [\alpha]_D - 9.30^\circ\}$ in ether $(2 \,\mathrm{mL})$. whole mixture was then heated at 40°C for 19h under argon, and the resulting solid was removed by filtration. The ether layer was washed with water until neutral, and dried over CaCl2. Evaporation followed by Kugelrohr distillation gave 2-isopropenyl-2,3-dihydrobenzofuran (19) (0.180 g, 33%): bp 105—120 °C (2 mmHg); ¹H NMR (60 MHz, CDCl₃) δ =1.74 (3H, d, J=1 Hz, Me), 2.96 (1H, dd, I=16 and 9 Hz, H-3), 3.34 (1H, dd, J=16 and 9 Hz, H-3), 4.83-5.33 (3H, m, C=CH₂ and H-2), and 6.67-7.42 (4H, m, ArH). The dihydrobenzofuran 19 (0.174 g, 1.17 mmol) was converted into tremetone (18) (0.223 g, 94% pure) in 89% yield by the procedure using Ac₂O (0.364 g, 3.57 mmol) and $SnCl_4$ (0.917 g, 3.52 mmol) in benzene (15 mL). Preparative TLC (SiO₂, CHCl₃, R_f 0.27) followed by Kugelrohr distillation [bp 170 °C (2 mmHg)], gave pure 18 of $[\alpha]_D^{24} + 10.5^{\circ}$ (c 2.64, EtOH) in 17% ee. 19)

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